

KP-8240

U.S. APPLICATION NO. (If known, see 37 CFR 1.5)

**08/913056**

**TRANSMITTAL LETTER TO THE UNITED STATES  
DESIGNATED/ELECTED OFFICE (DO/EO/US)  
CONCERNING A FILING UNDER 35 U.S.C. 371**

INTERNATIONAL APPLICATION NO.  
**PCT/JP96/02277**INTERNATIONAL FILING DATE  
**August 12, 1996**PRIORITY DATE CLAIMED  
**August 15, 1995**

**TITLE OF INVENTION**  
**PREPARATION FOR TRANSMUCOSAL ADMINISTRATION CONTAINING PHYSIOLOGICALLY ACTIVE PEPTIDE**

APPLICANT(S) FOR DO/EO/US

**Nakayuki YAMAMOTO and Teruomi ITO**

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1.  This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2.  This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3.  This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1).
4.  A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
5.  A copy of the International Application as filed (35 U.S.C. 371(c)(2))
  - a.  is transmitted herewith (required only if not transmitted by the International Bureau).
  - b.  has been transmitted by the International Bureau.
  - c.  is not required, as the application was filed in the United States Receiving Office (RO/US).
6.  A translation of the International Application into English (35 U.S.C. 371(c)(2)).
7.  Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))
  - a.  are transmitted herewith (required only if not transmitted by the International Bureau).
  - b.  have been transmitted by the International Bureau.
  - c.  have not been made; however, the time limit for making such amendments has NOT expired.
  - d.  have not been made and will not be made.
8.  A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
9.  An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
10.  A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

**Items 11. to 16. below concern document(s) or information included:**

11.  An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
12.  An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13.  A **FIRST** preliminary amendment.
- A **SECOND** or **SUBSEQUENT** preliminary amendment.
14.  A substitute specification.
15.  A change of power of attorney and/or address letter.
16.  Other items or information:

CALCULATIONS PTO USE ONLY

17.  The following fees are submitted:

**BASIC NATIONAL FEE (37 CFR 1.492 (a) (1) - (5) ) :**

Search Report has been prepared by the EPO or JPO .....	\$910.00
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International preliminary examination fee paid to USPTO (37 CFR 1.482) .....	\$700.00
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No international preliminary examination fee paid to USPTO (37 CFR 1.482) but international search fee paid to USPTO (37 CFR 1.445(a)(2)) .....	\$770.00
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Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO .....	\$1040.00
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International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(2)-(4) .....	\$96.00
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**ENTER APPROPRIATE BASIC FEE AMOUNT =**

\$ 910

Surcharge of \$130.00 for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input checked="" type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(e))	\$ 130
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CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE
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Total claims	27	- 20 =	7	X \$22.00
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Independent claims	1	- 3 =	0	X \$80.00
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MULTIPLE DEPENDENT CLAIM(S) (if applicable)				+ \$260.00
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\$

**TOTAL OF ABOVE CALCULATIONS =**

\$ 1,194

Reduction of 1/2 for filing by small entity, if applicable. Verified Small Entity Statement must also be filed (Note 37 CFR 1.9, 1.27, 1.28).	\$
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## SPECIFICATION

Preparation for transmucosal administration  
containing physiologically active peptide

FIELD OF THE INVENTION

The present invention relates to a preparation of peptide for transmucosal administration containing, at least, absorption promotor having absorption promoting action for the physiologically active peptide on nasal mucosa or rectal mucosa and a compound having vasodilative action. More particularly, the present invention relates to such the preparation of peptide for transmucosal administration having useful effects on medical care by absorbing the physiologically active peptide effectively through mucosa.

PRIOR ARTS

Physiologically active peptide such as insulin and calcitonin are conventionally administered in the form of injections. However, administration by the injections requires patients on ambulatory care with pain, and a preparation which can be administered by self-medication is desired.

Oral administration of the physiologically active peptides, which are poorly absorbed from digestive tract, involves decomposition of peptide by proteinase and first-pass effect in the liver, and has been of no practical use.

Recently, there have been many attempts to solve these problems for increasing absorption through nasal mucosa or rectal mucosa using preparations for transmucosal administration with

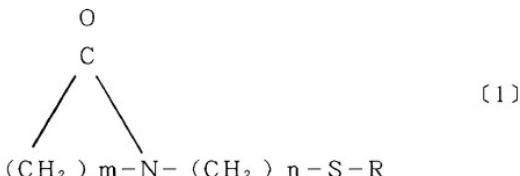
various absorption promotores.

Nasal administration preparation with an absorption promotor has been tried, and such nasal administration preparations utilizing a salts of cholic acid having surface active agent action, for example sodium taurocholic acid, sodium cholic acid, sodium deoxycholic acid, sodium chenodeoxycholic acid, lysine chenodeoxycholic acid, sodium glycocholic acid, sodium glycdeoxycholic acid and lysine taurocholic acid (Japanese Patent Unexamined Publication No. 59-130820, EP-A-115,627, Japanese Patent Unexamined Publication No. 1-228919 and U. S. Patent 5,149,537), cation surface active agent, for example ethyleneoxide additive long chain amine condensate and quaternary ammonium compounds such as cetyltrimethylammonium bromide or dodecylmethylammonium bromide, anion surface active agent, for example salt of alkylbenzene sulfonate, salt of N-acyl-n-alkyl tauric acid and salt of  $\alpha$ -olefinsulfonate, or non-ionic surface active agent, for example polyoxyalkylene higher alcohol ether and polyalkylene alkylphenols (Japanese Patent Unexamined Publication No. 4-247034) have been reported.

A preparation for transmucosal administration using absorption promotores acting through nasal mucosa or rectal mucosa, for example salt of glycyrrhizic acids such as diammonium glycyrrhizic acid and alkaline salt of glycyrrhizic acid (mono- or di-sodium, or mono- or di-potassium salt)(Japanese Patent Unexamined Publication No. 2-42027 and ibid. No. 3-5427), cyclodextrins such as  $\alpha$ -cyclodextrin,  $\beta$ -cyclodextrin,  $\gamma$ -cyclodextrin, mono- or di-methylated cyclodextrin ( $\alpha$ -,  $\beta$ - or  $\gamma$ -) (Japanese Patent Unexamined Publication No. 58-189118 and EP-A-No. 94157), O-acyl-L-carnitines having acyl of C<sub>8-18</sub> (Japanese Patent Unexamined

Publication No. 63-10735 and EP-A-No. 215697), or chelating agents, polyacrylate gel and sodium capric acid (U. S. Patent 4,476,116) has been reported.

Azacycloalkane derivatives of the formula (1)



wherein R is an alkyl, m is an integer of 2 - 4 and n is an integer of 1 - 15, provided that R is an alkyl with a carbon number of 5 - 11 in case where n is 1 - 3 was known as the superior absorption promotor (Japanese Patent Unexamined Publication No. 62-238261).

Examples of absorption promotors such as cholic acids and fusidic acid derivatives are known [J. Japan. Diab. Soc., 20 (2); 146 - 152, 1977, Proc. Natl. Acad. Sci., U.S.A. 82 (21); 7419 - 7423, 1985 and Pharm Res., 9 (1); 52 - 57, 1992]. However these preparations are not satisfactory due to inferior absorbability and local irritation and are yet practically employed. Accordingly, superior absorbability of peptide is a key to the practical use.

PROBLEMS TO BE SOLVED BY THE INVENTION

The present invention relates to a preparation for transmucosal administration having superior absorbability of physiologically active peptide through nasal mucosa, oral mucosa, pulmonary mucosa, rectal mucosa, vaginal mucosa, ocular mucosa and digestive tract mucosa in order to exhibit sufficient pharmacological

effects, without detrimental action on mucosa.

#### MEANS FOR SOLVING THE PROBLEMS

We have found that, as a result of extensive studies for development of preparation for transmucosal administration containing physiologically active peptide with superior absorbability and safety and less side-effect, a combination of the known absorption promotor and the vasodilator such as calcium channel blocker or prostaglandin E1, isosorbide dinitrate or nitroglycerin showed unexpectedly improved increased absorbability. The present invention has been completed by the above facts.

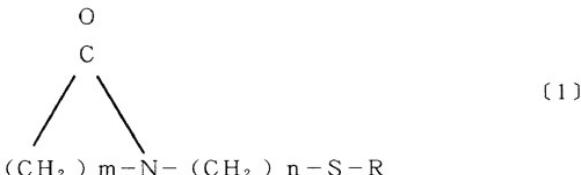
An object of the present invention is to provide a preparation for transmucosal administration containing physiologically active peptide comprising of a combination of physiologically active peptide and a known absorption promotor and a vasodilator. This is a completely unexpected result presumed from the prior arts because of being known nothing or few activity of vasodilator on absorption promoting action through mucosa.

The absorption promotor used in the present invention is a general term for changing biomembrane permeability, increasing up absorbability and increasing up bioavailability of the drugs, and has promoting action for absorption of physiologically active peptide on nasal mucosa or rectal mucosa. The absorption promotor used in the present invention exhibits improvement in absorbability at above 200 %, preferably above 500 %, in case of physiologically active peptide insulin absorption from nasal mucosa or rectal mucosa as compared with absorbability without such the absorption promotor.

Examples of the absorption promotor are known absorption promotor having absorption promoting action for physiologically active peptide on nasal mucosa or rectal mucosa. Such the examples are compound having surface active agent action, for example sodium taurocholic acid, sodium cholic acid, sodium deoxycholic acid, sodium chenodeoxycholic acid, lysine chenodeoxycholic acid, sodium glycocholic acid, sodium glycdeoxycholic acid and lysine taurocholic acid, cation surface active agent, for example ethyleneoxide additive long chain amine condensate and tertiary ammonium compounds such as cetyltrimethylammonium bromide or dodecylmethylammonium bromide, anion surface active agent, for example salt of alkylbenzene sulfonate, salt of N-acyl-n-alkyl tauric acid and salt of  $\alpha$ -olefinsulfonate, non-ionic surface active agent, for example polyoxyalkylene higher alcohol ether and polyalkylene alkylphenols, salt of glycyrrhizic acids such as diammonium glycyrrhizic acid and alkaline salt of glycyrrhizic acid (mono- or di-sodium or mono- or di-potassium salt), cyclodextrins such as  $\alpha$ -cyclodextrin,  $\beta$ -cyclodextrin,  $\gamma$ -cyclodextrin, mono- or di-methylated cyclodextrin ( $\alpha$ -,  $\beta$ - or  $\gamma$ ), O-acyl-L-carnitines having acyl of C<sub>8-18</sub>, or chelating agents, polyacrylate gel and sodium capric acid.

Further preferable examples of absorption promoters are, for example one or more compound selected from the group consisting of salt of cholic acid, salt of fusidic acid, salt of glycyrrhizic acid, salt of O-acyl-L-carnitin, phospholipids, non-ionic surface active agents, cyclodextrins, higher fatty acids, 1-alkyl-2-pyrrolidone derivatives, 1-dodecylazacyclo heptane-2-one (Azone), bacitracin, sodium azulene sulfonic acid and azacycloalkane derivatives of

the formula (1)



wherein R is an alkyl, m is an integer of 2 - 4 and n is an integer of 1 - 15, provided that R is an alkyl with a carbon number of 5 - 11 in case wherein n is 1 - 3.

Examples of cholic acid salts are one or more compounds selected from the group consisting of sodium taurocholic acid, sodium glycocholic acid and sodium deoxycholic acid.

Examples of fusidic acid salts are one or more compounds selected from the group consisting of sodium fusidic acid and sodium tauro 24, 25-dihydrofusidic acid.

Examples of glycyrrhizic acid salts are one or more compounds selected from the group consisting of sodium glycyrrhizic acid and sodium 3-succinyloxyglycyrrhizic acid (carbenoxolon).

Examples of O-acyl-L-carnitin salts are, for example O-acyl-L-carnitins of acyl C<sub>8-18</sub>, preferably O-octanoyl-L-carnitin hydrochloride, O-lauroyl-L-carnitin hydrochloride and O-palmitoyl-L-carnitin hydrochloride.

Examples of phospholipids are one or more compounds selected from the group consisting of phosphatidylcholine (lecithin), lysophosphatidyl choline (lysolecithin) and lysophosphatidylglycerol.

Examples of non-ionic surface active agents are one or more compounds selected from the group consisting of polyoxyalkylene higher alcohol ethers, polyoxyalkylene alkylphenols and sucrose fatty

acid esters, and are preferably polyoxyethylene (9) lauryl ether (Laureth-9) and polyoxyethylene (24) cholesterylether (Choleth-24).

Examples of cyclodextrins are one or more compounds selected from the group consisting of  $\alpha$ -cyclodextrin,  $\beta$ -cyclodextrin,  $\gamma$ -cyclodextrin, and di-methyl-  $\beta$ -cyclodextrin.

Examples of higher fatty acids are one or more compounds selected from the group consisting of C<sub>16-20</sub> fatty acids and are preferably higher C<sub>18</sub> unsaturated fatty acid of oleic acid, linoleic acid and lino-lenic acid.

Examples of 1-alkyl-2-pyrrolidone derivatives are one or more compounds selected from the group consisting of compound having C<sub>4-12</sub> alkyl which are one or more compounds selected from the group consisting of butyl, pentyl, hexyl, heptyl, octyl, nonyl, decyl, undecyl and dodecyl.

Examples of R in azacycloalkane derivative (1) are straight or branched alkyl such as methyl, ethyl, propyl, butyl, pentyl, hexyl, heptyl, octyl, nonyl, decyl, undecyl, dodecyl, tridecyl, tetradecyl, pentadecyl, hexadecyl, heptadecyl, octadecyl, nonadecyl or eicodecyl, and preferably 1-[2-(decylthio) ethyl] azacyclopentane-2-one (generic name: pyrothiodecane, oily substance), wherein R is C<sub>10</sub> alkyl, m is 2 and n is 2 in the formula (1).

Any compounds having absorption promoting activity on mucosa can be included in the present invention, and are not limited in the above.

Absorption promotor used in the present invention is preferably high safety and is 1-[2-(decylthio) ethyl] azacyclopentane-2-one, glycocholic acid, lysolecithin or sodium azulene sulfonic acid.

The most preferable absorption promotor used in preparation for transmucosal administration of the present invention is 1 - [2-(decylthio) ethyl] azacyclopentane-2-one or lysolecithin. Amount of these compounds in the preparation is 0.01 - 5 weight %.

Emulsion containing azacycloalkane derivative of the formula (1), preferably 1 - [2-(decylthio) ethyl] azacyclopentane-2-one, preferably contains 0.01 - 10 % (w/v), preferably 0.1 - 5 % (w/v) of glycyrrhizin or salt thereof, such as 2-potassium salt.

Vasodilators used in the present invention are compound of molecular weight 200 - 700 such as calcium channel blocker. Generally, calcium channel blocker shows vasodilating action and prolonged action of atrioventricular conduction time by suppressing influx of Ca into cells to show effect on hypertension and arrhythmia and is used for treatment of various circulatory diseases.

Examples thereof are benzodiazepine derivative such as diltiazem hydrochloride, phenylalkylamine derivative such as verapamil hydrochloride and bepridil hydrochloride, dihydropyridine derivative such as nifedipine hydrochloride, nicardipine hydrochloride and nimodipine hydrochloride, piperazine derivative such as cinnarizine and flunarizine and fasudil hydrochloride.

Other strong vasodilators are isosorbide dinitrate, nitroglycerin and prostaglandin E1. Isosorbide dinitrate and nitroglycerin have been used in the form of injection, peroral and tape preparation for treatment of ischemic heart disease and angina. Mechanisms of action thereof are direct action on vascular smooth muscles to show vasodilating action, and are to expand coronary artery to reduce coronary resistance as well as to expand collateral pathway to increase oxygen supply in ischemic cardiac muscle to

improve cardiac function. Prostaglandin E1 has strong vasodilating activity and platelet aggregating inhibitory activity and is clinically used for treatment of hemostatic ulcer complicated with chronic arterial occlusive disease.

Vasodilator used in the present invention are not limited within the scope hereinabove, and any compounds having vasodilating action can be used in the present invention.

Compound having vasodilating activity used in the present invention is generally commercially available pharmaceuticals used for treatment of circulatory diseases, and is added in preparation for local administration in mucosa. In this case, amount of addition of vasodilator as an additive is not limited if such vasodilator shows effective absorption of physiologically active peptide, and is preferably below 1/2 amount of minimum effective dose of the vasodilator, more preferably below 1/5 amount. For example, a minimum usual dose of diltiazem hydrochloride is 10 mg and is preferably used as an additive of the present invention below 1/2 amount thereof, more preferably below 1/5 amount. A minimum usual dose of prostaglandin E1 injection is 20  $\mu$ g, and is preferably used as an additive of the present invention below 1/2 amount (10  $\mu$ g) thereof and more preferably below 1/5 amount (4  $\mu$ g). Minimum limited amount may be above 0.1  $\mu$ g, preferably above 1  $\mu$ g in a dosage regimen.

Physiologically active peptide used in the present invention are peptide consisting of more than 3 amino acids, of which molecular weight about 300 - 10,000. Examples of the peptide are insulin, calcitonin, human PTH (1 - 34), calcitonin gene related peptide (CGRP), angiotensin II, vasopressin, desmopressin acetate,

buserelin acetate, goserelin acetate, nafarelin acetate, leuprorelin acetate, somatostatin, glucagon, oxytocin, secretin, LH - RH, ACTH, TRH, TSH, ANP or derivatives containing synthetic or semisynthetic compound thereof.

Calcitonin includes, for example natural calcitonin such as eel calcitonin, salmon calcitonin, human calcitonin, porcine calcitonin and chicken calcitonin, and semisynthetic calcitonin such as ASU<sup>1-7</sup> eel calcitonin (elcatonin) or ASU<sup>1-7</sup> chicken calcitonin. Examples of insulin are human insulin, porcine insulin or bovine insulin.

Most preferable peptides used in the present invention are elcatonin and human insulin.

Formulation of the preparation for transmucosal administration of the present invention is explained hereinbelow.

Amount of physiologically active peptide in the preparation of the present invention can be selected by an activity of the peptide and necessity of dosage amount, and depends on absorbability of the peptide from nasal mucosa. For example, preferable concentration of aqueous preparation of physiologically active peptide in the preparation for transmucosal administration is 0.000001 - 5 % (w/v) and more preferably 0.00001 - 1% (w/v).

The preparation for transmucosal administration of the present invention can be applied on nasal mucosa, oral mucosa, pulmonary mucosa, rectal mucosa, vaginal mucosa and ocular mucosa. In the preparation, formula can be a solution, solid or semi-solid form, and is preferably aqueous preparation for spray or drop, or suppositories. Aqueous or suppository preparation contains water soluble or oily base ingredients such as distilled water,

glycerin, propylene glycol, Witepsol, cacao butter, soybean oil, neutral fatty acid triglyceride or polyvinylpyrrolidone.

Aqueous preparation can be prepared by containing physiologically active peptide, one or more absorption promoters selected from the above and one or more vasodilators selected from the above, and if required adding suitable amount of pH adjusting agent, tonicity agents, preservatives, stabilizers, solubilizers or emulsifiers, and solubilizing or emulsifying thereof with addition of suitable amount of distilled water to prepare solution or emulsion. If stability is required, solid preparation can be prepared by lyophilized or spray dried.

A pH of the preparation can be selected not to affect stability of physiologically active peptide, within less damage to nasal mucosa and without precipitation. Preferable pH is generally pH 4 - 8. Examples of pH adjusters are sodium hydroxide, potassium hydroxide, sodium carbonate, sodium hydrogen carbonate, hydrochloric acid, sulfuric acid or buffers such as phosphate, acetate, lactate or citrate. Osmotic pressure is preferably isotonic.

Examples of tonicity agent are glycerin, sodium chloride, manitol and glucose. Pharmacologically acceptable preservatives can be used. Example thereof are methyl parahydroxybenzoate, ethyl parahydroxybenzoate, propyl parahydroxybenzoate, butyl parahydroxybenzoate, benzalkonium chloride, benzethonium chloride, phenylethyl alcohol, chlorobutanol, phenol, cresol, thimerosal, dehydroacetic acid and sorbicacid. Preferable concentration of the preservatives depends on the selected preservative and is 0.01 % - 2 % (w/v).

Production of preparation of the present invention can

be performed by conventional means. Aqueous preparation can be prepared, for example by adding water for injection to insulin, lysolecithin, prostaglandin E1 and additives hereinbefore with stirring to solubilize, and adjusting pH by adding pH adjuster such as sodium hydroxide or hydrochloric acid. The solution is filtered aseptically through, for example 0.22  $\mu\text{m}$  membrane filter, and is filled in vials (Sanvagon Corp, U-SAVE) to prepare aqueous preparation.

Dosage depends on a purpose of administration. Preparation for nasal administration can be administered in human using constant sprayer (0.05 - 0.1 ml per one pushing) into one side or both nasal cavity, 1 - 3 times in a day.

Preparation for administration through rectal mucosa or vaginal mucosa can be prepared by adding necessary amount of Witepsol, cacao butter, macrogol, propylene glycol or glycerin.

Administration route of the preparation of the present invention is in general performed by spray drying into mucosa for systemic action. The preparation of the present invention adheres to the wide area of mucosa and is completely permeate through mucosa to distribute peptide systemically. Accordingly, the preparation containing peptide for transmucosal administration of the present invention has no problems of pains in patients caused by injection, and auto-administration can be possible.

Also the preparation can be prepared for transmucosal administration through nasal mucosa, pulmonary mucosa, rectal mucosa, vaginal mucosa and ocular mucosa.

### BRIEF EXPLANATION OF THE DRAWINGS

Fig. 1 : Profile of serum levels after nasal administration of elcatonin.

Fig. 2 : Absorption ratio (%) on subcutaneous injection of elcatonin (AUC).

Fig. 3 : Profile of serum levels after nasal administration of human insulin.

Fig. 4 : Profile of serum levels after nasal administration of human insulin.

Fig. 5 : Profile of serum levels after nasal administration of LH - RH.

### EMBODIMENTS OF THE INVENTION

Following examples and referential examples illustrate the present invention but are not construed as limiting. Further following experimental examples illustrate effect of the present invention.

#### REFERENTIAL EXAMPLE 1

Sodium glycocholic acid (SGC : Sigma Corp., U.S.A.) 5 mg was dissolved in isotonic phosphate buffer solution pH 6.0, 1 ml. The solution 1 ml was added in elcatonin 400 units/vial (lyophilized) to prepare elcatonin 400 units/ml solution (control 1).

#### REFERENTIAL EXAMPLE 2

Diltiazem hydrochloride (DTZ : Sigma Corp., U.S.A.) 10 mg was dissolved in isotonic phosphate buffer solution pH 6.0, 2 ml. The solution 1 ml was added in elcatonin 400 units/vial

(lyophilized) to prepare elecatonin 400 units/ml solution (control 2).

EXAMPLE 1

Diltiazem hydrochloride (DTZ : Sigma Corp., U.S.A.) 10 mg was dissolved in 0.5 % sodium glycocholic acid aqueous solution (pH 6.0 isotonic phosphate buffer solution) 2 ml to prepare solution containing 0.5 % SGC and 0.5 % DTZ. The solution 1 ml was added in elcatonin 400 units/vial (lyophilized) to prepare elecatonin 400 units/ml solution.

EXAMPLE 2

Verapamil hydrochloride (VP : Sigma Corp., U.S.A.) 10 mg was dissolved in 0.5 % sodium glycocholic acid solution 2 ml, which was prepared by dissolving previously N-vinyl-2-pyrrolidon (Wako Pure Chem. Co., Japan) 50 mg and sodium glycocholic acid (SGC : Sigma Corp., U.S.A.) 5 mg in isotonic phosphate buffer pH 6.0, 1 ml, to prepare solution containing 0.5 % SGC and 0.5 % VP. The solution 1 ml was added in elcatonin 400 units/vial (lyophilized) to prepare elecatonin 400 units/ml solution.

EXAMPLE 3

Bepridil hydrochloride (BP : Sigma Corp., U.S.A.) 10 mg was dissolved in 0.5 % sodium glycocholic acid solution 2 ml, which was prepared by dissolving previously N-vinyl-2-pyrrolidon (Wako Pure Chem. Co., Japan) 100 mg and sodium glycocholic acid (SGC : Sigma Corp., U.S.A.) 5 mg in isotonic phosphate buffer solution pH 6.0, 1 ml, to prepare solution containing 0.5 % SGC and 0.5 % BP. The solution 1 ml was added in elcatonin 400 units/vial

(lyophilized) to prepare elecatonin 400 units/ml solution.

#### EXAMPLE 4

Fusidil hydrochloride (FS : Asahi Chem. Co., Japan) 10 mg was dissolved in 0.5 % sodium glycocholic acid aqueous solution (pH 6.0 isotonic buffer solution) 2 ml to prepare solution containing 0.5 % SGC and 0.5 % FS. The solution 1 ml was added in elecatonin 400 units/vial (lyophilized) to prepare elecatonin 400 units/ml solution.

#### EXPERIMENT 1

In vivo absorption of elecatonin by rats :

[in vivo experiment]

Wistar rats, male (Japan SLC, body weight 200 - 250 g), fasting overnight. 4 rats in a group, were anesthetized by pentobarbital (Nembutal inj. Dainippon Pharm. Co., Japan).

Polyethylene tube was inserted into the trachea by incised in the corvex. Tube was inserted into postnasal space after esophageal incision. Administration was conducted by pouring drug solution 25  $\mu$ l prepared in use using micropipette into the right naris. Blood sample 200  $\mu$ l was collected from femoral vein time dependently before and after administration of drug. Blood sample was centrifuged (15,000 rpm/10 min./5°C) and stored at -30 °C before analysis.

Elecatonin 20 units/ml (in physiological saline) 0.25 ml was subcutaneously administered for comparison with absorption rate (comparison 1).

## QUANTITATIVE METHOD

Blood level was assayed by RIA.

## RESULT

Time dependent curve of serum elcatonin is shown in Fig. 1.

Significant increase in serum elcatonin level was observed in the administration group ( $\blacktriangle-\blacktriangle$ ) in example 1, in which elcatonin, 0.5 % sodium glycocholic acid and 0.5 % diltiazem hydrochloride were added, as compared with control group 1 containing elcatonin and 0.5 % sodium glycocholic acid ( $\blacksquare-\blacksquare$ ). About 3.6 folds increase in elcatonin absorption through nasal mucosa were observed by comparing area under the curve (AUC) of the experimental group with the control 1. Almost no absorption through nasal mucosa was observed in the administered group of control 2 ( $\bullet-\bullet$ ) containing elcatonin and diltiazem hydrochloride. Therefore, diltiazem hydrochloride per se has no absorption promoting action. In conclusion, combination of absorption promotor sodium glycocholic acid and diltiazem hydrochloride, a vasodilator of calcium blocker, shows excellent absorption promoting action. Further, administration group of varapamil hydrochloride (Fig. 1,  $\circ-\circ$ ), bepridil hydrochloride (Fig. 1,  $\triangle-\triangle$ ) and fasudil hydrochloride (Fig. 1,  $\square-\square$ ) in example 2, 3 and 4 showed increased absorption as same as of in diltiazem hydrochloride.

Fig. 2 shows increased absorption promoting action of various calcium channel blockers.

Absorption rate is calculated by using area under the curve (AUC) in the comparison 1 from the following equation.

$$\text{Absorption rate (\%)} = \frac{\text{AUC (I.N.)}}{\text{AUC (S.C.)}} \times \frac{\text{dose (S.C.)}}{\text{dose (I.N.)}} \times 100$$

wherein I. N. : nasal administration and S.C. : subcutaneous administration. As clearly shown in Fig. 2, absorption of elcetonin was enhanced in above 2 fold through nasal mucosa by administering with absorption promotor sodium glycocholate and calcium channel blocker as compared with sodium glycocholic acid per se.

#### REFERENTIAL EXAMPLE 3

A r-human insulin (gene manipulation product from yeast : specific activity 26 units/mg : Boehringer Mannheim Co., Germany) 10 units/vial (lyophilized) was dissolved in isotonic phosphate buffer solution pH 7.4, 1 ml to prepare human insulin solution 10 units/ml (control 3).

#### REFERENTIAL EXAMPLE 4

L- $\alpha$ -lyssolecithin (LPC : Sigma Corp., U.S.A.) 5 mg was dissolved in isotonic phosphate buffer solution pH 7.4, 1 ml to prepare solution containing 0.5 % LPC. The solution 1 ml was added in r-human insulin 10 units/vial (lyophilized) to prepare r-human insulin 10 units/ml solution (control 4).

#### EXAMPLE 5

Diltiazem hydrochloride (DTZ : Sigma Corp., U.S.A.) 10 mg was dissolved in 0.5 % L- $\alpha$ -lyssolecithin solution (isotonic phosphate buffer solution pH 6.0) 2 ml to prepare solution containing 0.5 % LPC and 0.5 % DTZ. The solution 1 ml was added in r-human

insulin 10 units/vial (lyophilized) to prepare human insulin 10 units/ml solution.

#### EXAMPLE 6

Prostaglandin R20 for injection (Prostaglandin E1 : PGE1 : Ono Pharm. Co., Japan) 20  $\mu$ g was dissolved in 0.5 % L- $\alpha$ -lyssolecithin (LPC) solution (isotonic phosphate buffer solution pH 7.4) 2 ml to prepare solution containing 0.5 % LPC and 0.001 % PGE1. The solution 1 ml was added in r-human insulin 10 units/vial (lyophilized) to prepare human insulin 10 units/ml solution.

#### EXPERIMENT 2

In vivo absorption of insulin by rats :  
[in vivo experiment]

Wistar rats, male (Japan SLC, body weight 200 - 250 g), fasting overnight, 4 rats in a group, were anesthetized by pentobarbital (Nembutal inj. Dainippon Pharm. Co., Japan).

Polyethylene tube was inserted into the trachea by incised in the corvex to maintain the trachea. Tube, edge of which was closed by cotton, was inserted into postnasal space after esophageal incision in order to prevent leak of drug solution from the nasal cavity to the esophagus. Administration was conducted by pouring drug solution 25  $\mu$ l prepared in use usingmicropipette into the right naris. Blood sample 200  $\mu$ l was collected from the femoral vein time dependently before and after administration of drug. Blood sample was centrifuged (15, 000 rpm/10 min./5°C) and stored at -30 °C before analysis.

## QUANTITATIVE METHOD

Blood level was assayed by using human insulin assay reagent (Boehringer Mannheim Co., Germany), an EIA of one step sandwich method using 2 types of monoclonal antibody.

## RESULT

Time dependent curve of serum insulin concentration is shown in Fig. 3. In Fig. 3, insulin solution administered group, control 3 (●—●), shows almost no absorption through the nasal mucosa. Significant increase in absorption was observed in a group added with insulin, 0.5 % diltiazem hydrochloride and 0.001 % PGE1 as compared with a group of control 4 (○—○) added with insulin and 0.5 % L- $\alpha$ -lyso-lecithin (LPC). Area under the curve (AUC) of administered group of the preparation in example 5 (■—■) added with 0.5 % diltiazem hydrochloride and that of the preparation in example 6 (▲—▲) added with 0.001 % PGE1, increased about 1.7 fold and 1.8 fold, respectively, in absorption of insulin through the nasal mucosa.

## EXAMPLE 7

In 1 ml of preparation for transmucosal administration :

1. elcatonin	1000 units
2. sodium glycocholic acid	5 mg
3. diltiazem hydrochloride	5 mg
4. glycerin	22 mg
5. methyl parahydroxy benzoic acid	1 mg
6. hydrochloric acid/sodium hydroxide ad libitum for adjusting to pH 5.5	

7. water for injection total 1 ml

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains elcatonin 1000 units/ml and constant spray administration of 100 units of elcatonin can be performed by one pushing on adaptor.

EXAMPLE 8

In 1 ml of preparation for transmucosal administration :

- |                                       |                  |
|---------------------------------------|------------------|
| 1. elcatonin                          | 1000 units       |
| 2. L- $\alpha$ -lysolecithin          | 5 mg             |
| 3. prostaglandin E1                   | 10 $\mu\text{g}$ |
| 4. glycerin                           | 22 mg            |
| 5. methyl parahydroxy benzoic acid    | 1 mg             |
| 6. hydrochloric acid/sodium hydroxide |                  |
| ad libitum for adjusting to pH 5.5    |                  |
| 7. water for injection                | total 1 ml       |

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains elcatonin 1000 units/ml and constant spray administration of 100 units of elcatonin can be performed by one pushing on adaptor.

EXAMPLE 9

In 1 ml of preparation for transmucosal administration :

1. elcatonin	1000 units
2. L- $\alpha$ -lysolecithin	5 mg
3. isosorbide dinitrate	0.1 mg
4. glycerin	17.6 mg
5. D-sorbitol	10 mg
6. hydrochloric acid/sodium hydroxide ad libitum for adjusting to pH 5.5	
7. water for injection	total 1 ml

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu$ m membrane filter) and packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains elcatonin 1000 units/ml and constant spray administration of 100 units of elcatonin can be performed by one pushing on adaptor.

EXAMPLE 10

In 1 ml of preparation for transmucosal administration :

1. r-human insulin	100 units
2. sodium glycocholic acid	5 mg
3. diltiazem hydrochloride	5 mg
4. glycerin	22 mg
5. methyl parahydroxy benzoic acid	1 mg
6. hydrochloric acid/sodium hydroxide ad libitum for adjusting to pH 6.0	
7. water for injection	total 1 ml

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains r-human insulin 100 units/ml and constant spray administration of 10 units of human insulin can be performed by one pushing on adaptor.

EXAMPLE 11

In 1 ml of preparation for transmucosal administration :

1. r-human insulin	100	units
2. L- $\alpha$ -lysolecithin	5	mg
3. prostaglandin E1	10	$\mu\text{g}$
4. glycerin	22	mg
5. benzalkonium chloride	0.1	mg
6. hydrochloric acid/sodium hydroxide ad libitum for adjusting to pH 6.0		
7. water for injection	total	1 ml

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains r-human insulin 100 units/ml and constant spray administration of 10 units of human insulin can be performed by one pushing on adaptor.

EXAMPLE 12

In 1 ml of preparation for transmucosal administration :

1. r-human insulin	100	units
2. L- $\alpha$ -lysolecithin	5	mg
3. isosorbide dinitrate	0.1	mg
4. glycerin	17.6	mg
5. benzalkonium chloride	0.1	mg
6. D-sorbitol	10	mg
7. hydrochloric acid/sodium hydroxide ad libitum for adjusting to pH 6.0		
8. water for injection		total 1 ml

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains r-human insulin 100 units/ml and constant spray administration of 10 units of human insulin can be performed by one pushing on adaptor.

#### REFERENTIAL EXAMPLE 5

A solution containing pyrothiodesane (1-[2-(decylthio)ethyl]-azacyclopentane-2-one (Hisamitsu Pharm. Co., Japan) 5 mg as an absorption promotor, dipotassium glycyrrhizic acid 10 mg as an emulsifier and glycerin 22 mg as an isotonic agent in distilled water was prepared and homogenized by means of ultrasonication, a solution of which was adjusted by adding 1 N sodium hydroxide to pH 6.0. A volume of the solution was adjusted to measure up to 1 ml to prepare 0.5 % pyrothiodesane solution. The solution thereof 1 ml was added in r-human insulin 10 units/vial (lyophilized) to prepare liquid preparation of human insulin 10 units/ml (control 5).

#### REFERENTIAL EXAMPLE 6

A solution containing prostaglandin E1 (PGE1 : prostaglandin R20 for injection, Ono Pharm. Co., Japan) 0.05 mg and glycerin 25.7 mg as an isotonic agent in distilled water, was prepared and adjusted to pH 6.0 by adding 1N-sodium hydroxide. The solution was measured up to 1 ml to prepare 0.005 % PGE1 solution. The solution 1 ml was added in r-human insulin 100 units/vial (lyophilized) to prepare liquid preparation of insulin 10 units/ml (control 6).

#### EXAMPLE 13

A solution containing pyrothiodesane 5 mg as an absorption promotor, dipotassium glycyrrhizic acid 10 mg as an emulsifier, glycerin 22 mg as an isotonic agent and vasodilator prostaglandin E1 (PGE1 : prostaglandin R20 for injection) 0.01 mg in distilled water was prepared and homogenized by means of ultrasonication, a solution of which was adjusted by adding 1 N sodium hydroxide to pH 6.0. A volume of the solution was adjusted to measure up to 1 ml to prepare 0.5 % pyrothiodesane and 0.001 % PGE1 solution. The solution thereof 1 ml was added in r-human insulin 10 units/vial (lyophilized) to prepare liquid preparation of human insulin 10 units/ml.

#### EXAMPLE 14

A solution containing pyrothiodesane 5 mg as an absorption promotor, dipotassium glycyrrhizic acid 10 mg as an emulsifier, glycerin 17.6 mg as an isotonic agent and vasodilator isosorbide dinitrate (ISDN : Nitorol inj., Eizai Co., Japan) 0.1 mg in

distilled water was prepared and homogenized by means of ultrasonication, a solution of which was adjusted by adding 1 N sodium hydroxide to pH 6.0. A volume of the solution was adjusted to measure up to 1 ml to prepare 0.5 % pyrothiodecane and 0.01 % ISDN solution. The solution thereof 1 ml was added in r-human insulin 10 units/vial (lyophilized) to prepare liquid preparation of human insulin 10 units/ml.

EXAMPLE 15

A solution containing pyrothiodecane 5 mg as an absorption promotor, dipotassium glycyrrhizic acid 10 mg as an emulsifier, glycerin 13.2 mg as an isotonic agent and vasodilator isosorbide dinitrate (ISDN : Nitrol inj., Eizai Co., Japan) 0.2 mg in distilled water was prepared and homogenized by means of ultrasonication, a solution of which was adjusted by adding 1 N sodium hydroxide to pH 6.0. A volume of the solution was adjusted to measure up to 1 ml to prepare 0.5 % pyrothiodecane and 0.02 % ISDN solution. The solution thereof 1 ml was added in r-human insulin 10 units/vial (lyophilized) to prepare liquid preparation of human insulin 10 units/ml.

EXAMPLE 16

A solution containing pyrothiodecane 5 mg as an absorption promotor, dipotassium glycyrrhizic acid 10 mg as an emulsifier, glycerin 17.6 mg as an isotonic agent and vasodilator nitroglycerin (Millisrol inj., Nippon Kayaku Co., Japan) 0.1 mg in distilled water was prepared and homogenized by means of ultrasonication, a solution of which was adjusted by adding 1 N sodium hydroxide

to pH 6.0. A volume of the solution was adjusted to measure up to 1 ml to prepare 0.5 % pyrothiodescane and 0.01 % nitroglycerin solution. The solution thereof 1 ml was added in r-human insulin 10 units/vial (lyophilized) to prepare liquid preparation of human insulin 10 units/ml.

### EXPERIMENT 3

In vivo absorption of insulin by rats (2) :

[in vivo experiment]

Wistar rats, male (Japan SLC, body weight 200 - 250 g), fasting overnight. 4 rats in a group, were anesthetized by pentobarbital (Nembutal inj. Dainippon Pharm. Co., Japan).

Polyethylene tube was inserted into the trachea by incised in the corvex to maintain the trachea. Tube, edge of which was closed by cotton, was inserted into postnasal space after esophageal incision in order to prevent leak of drug solution from the nasal cavity to the esophagus. Administration was conducted by pouring drug solution 25  $\mu$ l prepared in use using micropipette into the right naris. Blood sample 200  $\mu$ l was collected from the femoral vein time dependently before and after administration of drug. Blood sample was centrifuged (15.000 rpm/10 min./5°C) and stored at -30 °C before analysis.

### QUANTITATIVE METHOD

Blood level was assayed by using human insulin assay reagent (Boehringer Mannheim Co., Germany), an EIA of one step sandwitch method using 2 types of monoclonal antibody.

## RESULT

Time dependent curve of serum insulin concentration is shown in Fig. 4. In Fig. 4, insulin solution administered group, control 3 (●—●), shows almost no absorption through the nasal mucosa. Similarly, a solution containing insulin and 0.005 % PGEI (control 6) administered group (○—○) shows almost no absorption. Significant increase in absorption of insulin from nasal mucosa was observed in the group of the preparation of example 13 (■—■) added with insulin, 0.5 % pyrothiodescane and 0.001 % PGEI, the group of the preparation of example 14 (▲—▲) added with 0.01 % ISDN, the group of the preparation of example 15 (□—□) added with 0.02 % ISDN, and the group of the preparation of example 16 added with 0.01 % nitroglycerin (+—+) as compared with the conventional preparation of the group of control 5 (△—△) containing insulin and 0.5 % pyrothiodescane. Area under the curve (AUC : 0 - 2 hr.) of these administered groups of the preparation increased significantly about 1.7 fold, 1.9 fold, 2.0 folds and 2.4 folds, respectively, as compared with the administered group of the control 6.

## EXAMPLE 17

In 1 ml of preparation for transmucosal administration :

1. r-human insulin	100	units
2. pyrothiodescane	5	mg
3. PGEI	0.005	mg
4. dipotassium glycyrrhizic acid	10	mg
5. glycerin	22	mg
6. benzalkonium chloride	0.1	mg

7. hydrochloric acid/sodium hydroxide  
ad libitum for adjusting to pH 6.0
8. water for injection total 1 ml

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains r-human insulin 100 units/ml and constant spray administration of 10 units of human insulin can be performed by one pushing on adaptor.

EXAMPLE 18

In 1 ml of preparation for transmucosal administration :

1. r-human insulin 100 units
2. pyrothiodesane 5 mg
3. PGE1 0.01 mg
4. dipotassium glycyrrhizic acid 10 mg
5. glycerin 22 mg
6. benzalkonium chloride 0.1 mg
7. hydrochloric acid/sodium hydroxide  
ad libitum for adjusting to pH 6.0
8. water for injection total 1 ml

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains r-human insulin 100 units/ml and constant spray administration of 10 units of human insulin can be performed

by one pushing on adaptor.

EXAMPLE 19

In 1 ml of preparation for transmucosal administration :

1. r-human insulin 100 units
2. pyrothiodescane 5 mg
3. isosorbide dinitrate 0.1 mg
4. dipotassium glycyrrhizic acid 10 mg
5. glycerin 17.6 mg
6. benzalkonium chloride 0.1 mg
7. D-sorbitol 10 mg
8. hydrochloric acid/sodium hydroxide  
ad libitum for adjusting to pH 6.0
9. water for injection total 1 ml

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains r-human insulin 100 units/ml and constant spray administration of 10 units of human insulin can be performed by one pushing on adaptor.

EXAMPLE 20

In 1 ml of preparation for transmucosal administration :

1. r-human insulin 100 units
2. pyrothiodescane 5 mg
3. isosorbide dinitrate 0.2 mg
4. dipotassium glycyrrhizic acid 10 mg

5. glycerin 13.2 mg
6. benzalkonium chloride 0.1 mg
7. D-sorbitol 20 mg
8. hydrochloric acid/sodium hydroxide  
ad libitum for adjusting to pH 6.0
9. water for injection total 1 ml

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains r-human insulin 100 units/ml and constant spray administration of 10 units of human insulin can be performed by one pushing on adaptor.

#### EXAMPLE 21

- In 1 ml of preparation for transmucosal administration :
1. r-human insulin 100 units
  2. pyrothiodesane 5 mg
  3. nitroglycerin 0.1 mg
  4. dipotassium glycyrrhizic acid 10 mg
  5. glycerin 17.6 mg
  6. benzalkonium chloride 0.1 mg
  7. D-mannitol 10 mg
  8. hydrochloric acid/sodium hydroxide  
ad libitum for adjusting to pH 6.0
  9. water for injection total 1 ml

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and

packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains r-human insulin 100 units/ml and constant spray administration of 10 units of human insulin can be performed by one pushing on adaptor.

#### REFERENTIAL EXAMPLE 7

A solution containing isosorbide (ISDN : Nitorol inj. Eizai Co., Japan) 0.1 mg and glycerin 25.7 mg an an isotonic agent in distilled water, was prepared and adjusted to pH 6.0 by adding 1 N-sodium hydroxide. The solution was measured up to 1 ml to prepare 0.01 % ISDN solution. The solution 1 ml was added in luteinizing hormone-releasing hormone (LH - RH, Sigma Corp., U.S.A.) 100  $\mu$ g/vial (lyophilized) to prepare liquid preparation of LH - RH in 100  $\mu$ g/ml (control 7).

#### REFERENTIAL EXAMPLE 8

A solution containing pyrothiodesane 5 mg as an absorption promotor, dipotassium glycyrrhizic acid 10 mg as an emulsifier and glycerin 22 mg as an isotonic agent in distilled water was prepared and homogenized by means of ultrasonication. a solution of which was adjusted by adding 1 N sodium hydroxide to pH 6.0. A volume of the solution was adjusted to measure up to 1 ml to prepare 0.5 % pyrothiodesane solution. The solution thereof 1 ml was added in luteinizing hormone-releasing hormone (LH - RH, Sigma Corp., U.S.A.) 100  $\mu$ g/vial (lyophilized) to prepare liquid preparation of LH - RH in 100  $\mu$ g/ml (control 8).

## EXAMPLE 22

A solution containing pyrothiodescane 5 mg as an absorption promotor, dipotassium glycyrrhizic acid 10 mg as an emulsifier, glycerin 17.6 mg as an isotonic agent and vasodilator isosorbide dinitrate (ISDN : Nitorol inj., Eizai Co., Japan) 0.1 mg in distilled water was prepared and homogenized by means of ultrasonication. a solution of which was adjusted by adding 1 N sodium hydroxide to pH 6.0. A volume of the solution was adjusted to measure up to 1 ml to prepare 0.5 % pyrothiodescane and 0.01 % ISDN solution. The solution thereof 1 ml was added in luteinizing hormone-releasing hormone (LH - RH, Sigma Corp., U.S.A.) 100  $\mu\text{g}/\text{vial}$  (lyophilized) to prepare liquid preparation of LH - RH in 100  $\mu\text{g}/\text{ml}$ .

## EXPERIMENT 4

In vivo absorption of LH - RH by rats :

[in vivo experiment]

Wistar rats, male (Japan SLC, body weight 200 - 250 g), fasting overnight, 4 rats in a group, were anesthetized by pentobarbital (Nembutal inj. Dainippon Pharm. Co., Japan).

Polyethylene tube was inserted into the trachea by incised in the corvex to maintain the trachea. Tube, edge of which was closed by cotton, was inserted into postnasal space after esophageal incision in order to prevent leak of drug solution from the nasal cavity to the esophagus. Administration was conducted by pouring drug solution 10  $\mu\text{g}/0.1 \text{ mg/kg}$  prepared in use using micropipette into the right naris. Blood sample 200  $\mu\text{l}$  was collected from the femoral vein time dependently beforeand after administration of drug. Blood sample was centrifuged

(15,000 rpm/10 min./5 °C) and stored at -30 °C before analysis.

#### QUANTITATIVE METHOD

Blood level was assayed by using LH - RH assay reagent (Peninsula Corp., U.S.A.), an competitive EIA method.

#### RESULT

Time dependent curve of serum LH - RH concentration is shown in Fig. 5. In Fig. 5, the administered group of control 7 containing LH - RH and 0.01 % ISDN (●—●) shows almost no absorption through the nasal mucosa. Significant increase in absorption was observed in a group added with LH - RH, 0.5 % pyrothiodescane and 0.01 % ISDN of the present invention (■—■) as compared with a group of control 8 (▲—▲) containing conventional preparation of LH - RH and 0.5 % pyrothiodescane. Area under the curve (AUC ; 0-2 hr.) of the administered group of the present invention increased about 1.5 fold as compared with the AUC of the control 8.

#### EXAMPLE 23

In 1 ml of preparation for transmucosal administration :

- |                                  |         |
|----------------------------------|---------|
| 1. LH - RH                       | 5 mg    |
| 2. pyrothiodescane               | 5 mg    |
| 3. isosorbide dinitrate          | 0.1 mg  |
| 4. dipotassium glycyrrhizic acid | 10 mg   |
| 5. glycerin                      | 17.6 mg |
| 6. benzalkonium chloride         | 0.1 mg  |
| 7. D-sorbitol                    | 10 mg   |

8. hydrochloric acid/sodium hydroxide  
ad libitum for adjusting to pH 6.0

9. water for injection total 1 ml

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains LH - RH 5 mg/ml and constant spray administration of 0.5 mg of LH - RH can be performed by one pushing on adaptor.

#### REFERENTIAL EXAMPLE 9

Isosorbide dinitrate (ISDN : Nitorol inj., Eizai Co., Japan) 0.2 mg was dissolved in isotonic phosphate buffer solution pH 7.4, 1 ml to prepare solution to prepare a solution containing 0.02 % ISDN. The solution 1 ml was added in r-human insulin 10 units/vial (lyophilized) to prepare human insulin 10 units/ml solution (control 9).

#### EXAMPLE 24

Isosorbide dinitrate (ISDN : Nitorol inj., Eizai Co., Japan) 0.1 mg dissolved in 0.5 % L- $\alpha$ -lysolecithin solution (isotonic phosphate buffer solution pH 7.4) 1 ml to prepare solution containing 0.5 % LPC and 0.01 % ISDN. The solution 1 ml was added in r-human insulin 10 units/vial (lyophilized) to prepare human insulin 10 units/ml solution.

#### EXAMPLE 25

Nitoroglycerin (Millisrol inj., Nihon Kayaku Co., Japan) 0.1 mg

dissolved in 0.5 % L- $\alpha$ -lysolecithin solution (isotonic phosphate buffer solution pH 7.4) 1 ml to prepare solution containing 0.5 % LPC and 0.01 % nitroglycerin. The solution 1 ml was added in r-human insulin 10 units/vial (lyophilized) to prepare human insulin 10 units/ml solution.

#### EXPERIMENT 5

In vivo absorption of insulin by rats (3) :

[in vivo experiment]

Wistar rats, male (Japan SLC, body weight 200 - 250 g), fasting overnight, 4 rats in a group, were anesthetized by pentobarbital (Nembutal inj. Dainippon Pharm. Co., Japan).

Polyethylene tube was inserted into the trachea by incised in the corvex to maintain the trachea. Tube, edge of which was closed by cotton, was inserted into postnasal space after esophageal incision in order to prevent leak of drug solution from the nasal cavity to the esophagus. Administration was conducted by pouring drug solution 25  $\mu$ l prepared in use using micropipette into the right naris. Blood sample 200  $\mu$ l was collected from the femoral vein time dependently before and after administration of drug. Blood sample was centrifuged (15,000 rpm/10 min./5°C) and stored at -30 °C before analysis.

#### QUANTITATIVE METHOD

Blood level was assayed by using human insulin assay reagent (Boehringer Mannheim Co., Germany), an EIA of one step sandwitch method using 2 types of monoclonal antibody.

## RESULT

Insulin solution administered group, control 3 shows almost no absorption through the nasal mucosa. Similarly, a solution containing insulin and 0.02 % isosorbide dinitrate (ISDN) (control 6) administered group shows almost no absorption. Significant increase in absorption of insulin from nasal mucosa was observed in the group of the preparation of example 24 added with insulin, 0.5 % LPC and 0.01 % ISDN or 0.01 % nitroglycerin and the group of the preparation of example 25 added with 0.01 % nitroglycerin as compared with that of the prior known conventional preparation of control 4 containing insulin and 0.5 % L- $\alpha$ -lysolecithin (LPC). Area under the curve (AUC ; 0 - 2 hr.) of these administered groups increased about 1.7 fold and 1.5 folds, respectively, as compared with the administered group of the control 4.

## EXAMPLE 26

In 1 ml of preparation for transmucosal administration :

- |   |            |
|---|------------|
| 1. r-human insulin  | 100 units  |
| 2. L- $\alpha$ -lysolecithin  | 5 mg       |
| 3. nitroglycerin  | 0.1 mg     |
| 4. glycerin   | 17.6 mg    |
| 5. benzalkonium chloride  | 0.1 mg     |
| 6. D-mannitol   | 10 mg      |
| 7. hydrochloric acid/sodium hydroxide<br>ad libitum for adjusting to pH 6.0 |            |
| 8. water for injection  | total 1 ml |

The preparation containing the above was prepared. The solution was filtered aseptically (0.22  $\mu\text{m}$  membrane filter) and

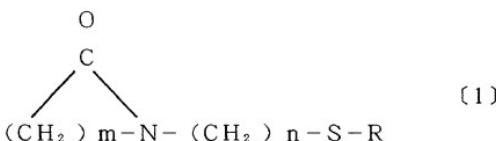
packed aseptically 3 ml thereof in a vial proper to quantitative mechanical spray for nasal administration to prepare the product. This product contains r-human insulin 100 units/ml and constant spray administration of 10 units of human insulin can be performed by one pushing on adaptor.

#### EFFECT OF THE INVENTION

A preparation containing physiologically active peptide for transmucosal administration of the present invention shows increasing effect of absorption from nasal mucosa with using minimum amount of absorption promotor without detrimental effect on mucosa.

EXTENT OF CLAIMS

1. A preparation for transmucosal administration comprising a physiologically active peptide, at least admixed with an absorption promotor having absorption promoting action for the physiologically active peptide on nasal mucosa or rectal mucosa and a compound having vasodilating activity.
2. The preparation for transmucosal administration according to claim 1 wherein the absorption promotor having absorption promoting action for the physiologically active peptide on nasal mucosa or rectal mucosa has the absorption promoting action with improved absorption rate of above 200 % on nasal mucosa or rectal mucosa as compared with a preparation without absorption promotor when insulin is used as the physiologically active peptide.
3. The preparation for transmucosal administration according to claim 1 wherein the absorption promotor is one or more numbers thereof selected from the group consisting of salt of bile acid, salt of fusidic acid, salt of glycyrrhizic acid, salt of O-acyl-L-carnitine, phospholipid, non-ionic surface active agent, cyclodextrin, higher fatty acid, 1-alkyl-2-pyrrolidone derivative, 1-dodecylazacycloheptane-2-one, bacitracin, sodium azulenesulfonate and azacycloalkane derivative of the formula (1)



wherein R is an alkyl, m is an integer of 2 - 4 and n is an integer of 1 - 15, provided that R is an alkyl with a carbon number of 5 - 11 in case where n is 1 - 3.

4. The preparation for transmucosal administration according to claim 3 wherein salt of bile acid is one or more numbers thereof selected from the group consisting of sodium taurocholate, sodium glycocholate and sodium deoxycholate.

5. The preparation for transmucosal administration according to claim 3 wherein salt of fusidic acid is one or more numbers thereof selected from the group consisting of sodium fusidic acid and tauro-24, 25-dihydrofusidic acid.

6. The preparation for transmucosal administration according to claim 3 wherein salt of glycyrrhizic acid is one or more numbers thereof selected from the group consisting of salt of glycyrrhizic acid and disodium 3-succinylglycyrrhizic acid (carbenixolon).

7. The preparation for transmucosal administration according to claim 3 wherein salt of 0-acyl-L-carnitine is 0-acyl-L-carnitine having C<sub>8</sub>-C<sub>18</sub> acyl.

8. The preparation for transmucosal administration according to claim 3 wherein salt of 0-acyl-L-carnitine is one or more numbers thereof selected from the group consisting of salt of 0-octanoyl-L-carnitine, salt of 0-lauroyl-L-carnitine and salt of

0-palmitoyl-L-carnitine.

9. The preparation for transmucosal administration according to claim 3 wherein phospholipid is one or more numbers thereof selected from the group consisting of phosphatidylcholine (lecithin), 1isophosphatidylcholine (lyssolecithin) and lysophosphatidylglycerol.

10. The preparation for transmucosal administration according to claim 3 wherein non-ionic surface active agent is one or more numbers thereof selected from the group consisting of polyoxyalkylene higher alcohol ether, polyoxyalkylene alkylphenol and sucrose fatty acid ester.

11. The preparation for transmucosal administration according to claim 3 wherein non-ionic surface active agent is one or more numbers thereof selected from the group consisting of polyoxyalkylene lauryl and polyoxyalkylene (24) cholesteryl ether.

12. The preparation for transmucosal administration according to claim 3 wherein cyclodextrin is one or more numbers thereof selected from the group consisting of  $\alpha$ -cyclodextrin,  $\beta$ -cyclodextrin,  $\gamma$ -cyclodextrin and dimethyl-  $\beta$ -cyclodextrin.

13. The preparation for transmucosal administration according to claim 3 wherein higher fatty acid is higher fatty acid of C<sub>16-20</sub>.

14. The preparation for transmucosal administration according to claim 13 wherein higher fatty acid of C<sub>16-20</sub> is one or more

numbers of C<sub>18</sub> higher fatty acid selected from the group consisting of oleic acid, linoleic acid and linolenic acid.

15. The preparation for transmucosal administration according to claim 3 wherein 1-alkyl-2-pyrrolidone derivative is one or more numbers thereof selected from the group consisting of C<sub>4-12</sub> alkyl.

16. The preparation for transmucosal administration according to claim 15 wherein alkyl is one or more numbers thereof selected from the group consisting of butyl, pentyl, hexyl, heptyl, octyl, nonyl, decyl, undecyl and dodecyl.

17. The preparation for transmucosal administration according to claim 3 wherein azacycloalkane derivative of the formul (1) is azacycloalkane derivative in which R is C<sub>10</sub> alkyl, m is 3 and n is 2. i.e. 1-[2-(decylthio) ethyl] azacyclopentane-2-one.

18. The preparation for transmucosal administration according to claim 1 wherein the absorption promotor is admixed with 0.01 - 5 weight % of the said preparation.

19. The preparation for transmucosal administration according to claim 1 wherein the compound having vasodilating activity is one or more numbers thereof selected from the group consisting of calcium channel blocker of molecular weight 200 - 700, prostaglandin E1, isosorbide dinitrate and nitroglycerin.

20. The preparation for transmucosal administration according to claim 19 wherein calcium channel blocker is diltiazem hydrochloride, verapamil hydrochloride, bepridil hydrochloride, nifedipine hydrochloride, nicardipine hydrochloride and fasudil hydrochloride.

21. The preparation for transmucosal administration according to claim 1 wherein the compound having vasodilating activity is admixed with below 1/2 of minimum usual dose as an effective component of the said compound in the preparation for transmucosal administration.

22. The preparation for transmucosal administration according to claim 1 wherein molecular weight of the physiologically active peptide is 300 - 10,000.

23. The preparation for transmucosal administration according to claim 1 wherein the physiologically active peptide is selected from the group consisting of insulin, calcitonin, human PTH (1 - 34), calcitonin gene related peptide (CGRP), angiotensin II, vasopressin, desmopressin acetate, buserelin acetate, goserelin acetate, nafarelin acetate, leuprorelin acetate, somatostatin, glucagon, oxytocin, secretin, LH - RH, ACTH, TRH, TSH, ANP or derivatives containing synthetic or semisynthetic compound thereof.

24. The preparation for transmucosal administration according to claim 23 wherein calcitonin is a compound selected from the group consisting eel calcitonin, salmon calcitonin, porcine calcitonin.

human calcitonin and chicken carcitonin.

25. The preparation for transmucosal administration according to claim 24 wherein eel calcitonin is ASU 1-7 eel calcitonin (elcatonin).

26. The preparation for transmucosal administration according to claim 23 wherein insulin is a compound selected from the group consisting human insulin, porcine insulin and bovine insulin.

27. The preparation for transmucosal administration according to claim 1 wherein the preparation for transmucosal administration is at least one of the preparation for administration in nasal mucosa, oral mucosa, pulmonary mucosa, rectal mucosa, vaginal mucosa or ocular mucosa.

ABSTRACT

A preparation for transmucosal administration admixed with at least absorption promotor and vasodilator in physiologically active peptide is provided. Absorption of the physiologically active peptide can be increased by combining the peptide with absorption promotor and a compound having vasodilating activity. Accordingly auto-administration can be performed by the patients without pain of injection. It is useful for long term administration of physiologically active peptide.

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or PCT international application(s) designating the United States of America that is/are listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in that/those prior application(s) in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application(s) and the national or PCT international filing date of this application:

PRIOR U.S. APPLICATIONS OR PCT INTERNATIONAL APPLICATIONS DESIGNATING THE U.S. FOR BENEFIT UNDER  
35 U.S.C. 120:

U S APPLICATIONS		STATUS (Check one)						
U S APPLICATION NUMBER	U S FILING DATE	PATENTED	PENDING	ABANDONED				
PCT APPLICATIONS DESIGNATING THE U S								
PCT APPLICATION NO	PCT FILING DATE	U S SERIAL NUMBERS ASSIGNED (if any)						
<p>POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number)</p> <table border="0"> <tr> <td>ROBERT J. PATCH, Reg. 17,355</td> <td>ROBERT F. HARGEST, Reg. 25,590</td> </tr> <tr> <td>ANDREW J. PATCH, Reg. 32,925</td> <td>BENOIT CASTEL, Reg. 35,041</td> </tr> </table>					ROBERT J. PATCH, Reg. 17,355	ROBERT F. HARGEST, Reg. 25,590	ANDREW J. PATCH, Reg. 32,925	BENOIT CASTEL, Reg. 35,041
ROBERT J. PATCH, Reg. 17,355	ROBERT F. HARGEST, Reg. 25,590							
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**POWER OF ATTORNEY:** As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number.)

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POST OFFICE ADDRESS				

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

SIGNATURE OF INVENTOR 201 <i>Nakayuki Yamamoto</i>	SIGNATURE OF INVENTOR 202 <i>Toruomi Ito</i>	SIGNATURE OF INVENTOR 203
DATE September 11, 1997	DATE September 11, 1997	DATE

## COMBINED DECLARATION FOR PCT/INT'L APPLICATION AND POWER OF ATTORNEY

(Includes Reference to PCT International Applications)

ATTORNEY'S DOCKET NUMBER

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

PREPARATION FOR TRANSMUCOSAL ADMINISTRATION CONTAININGPHYSIOLOGICALLY ACTIVE PEPTIDE

the specification of which (check only one item below):

is attached hereto.

was filed as United States application

Serial No. \_\_\_\_\_

on \_\_\_\_\_

and was amended

on \_\_\_\_\_ (if applicable).

was filed as PCT international application

Number PCT/JP96/02277

on 12 August, 1996,

and was amended under PCT Article 19

on \_\_\_\_\_ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:

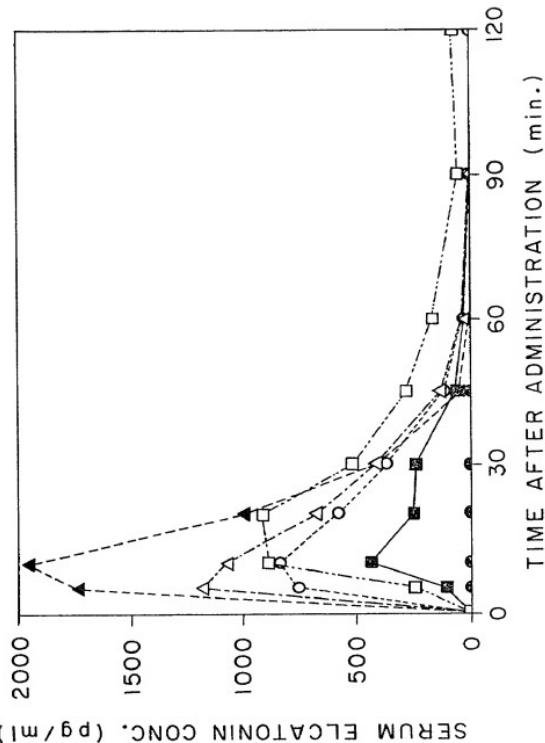
## PRIOR FOREIGN/PCT APPLICATION(S) AND ANY PRIORITY CLAIMS UNDER 35 U.S.C. 119:

COUNTRY (of PCT, indicate PCT.)	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 USC 119
Japan	7/208010	15/8/1995	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO
			<input type="checkbox"/> YES <input type="checkbox"/> NO
			<input type="checkbox"/> YES <input type="checkbox"/> NO
			<input type="checkbox"/> YES <input type="checkbox"/> NO
			<input type="checkbox"/> YES <input type="checkbox"/> NO

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FIG. I

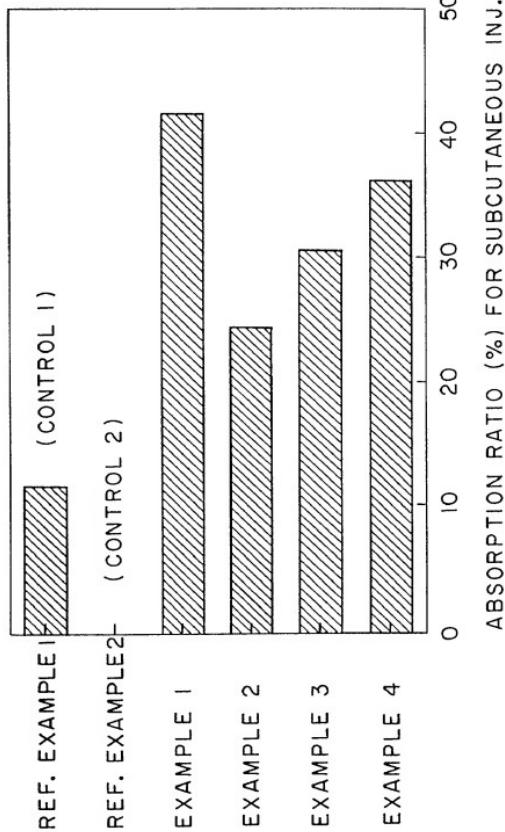


APPROVED BY	O.G. FIG.
DRAFTSMAN	CLASS    SUBCLASS

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FIG. 2

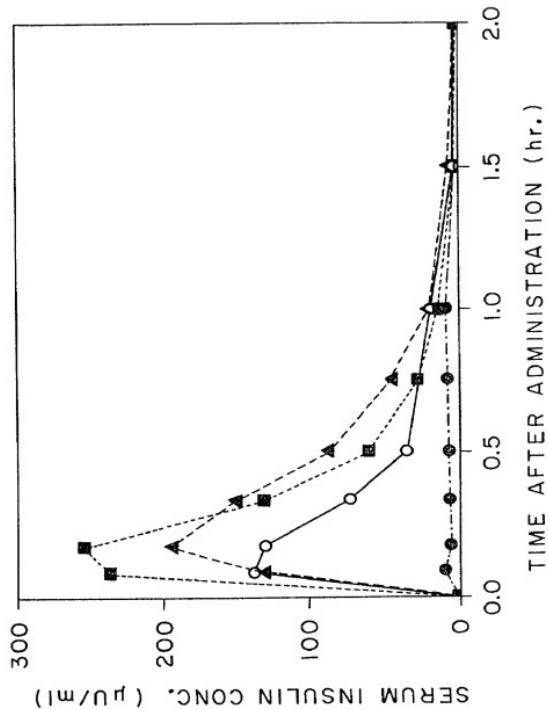


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FIG. 3

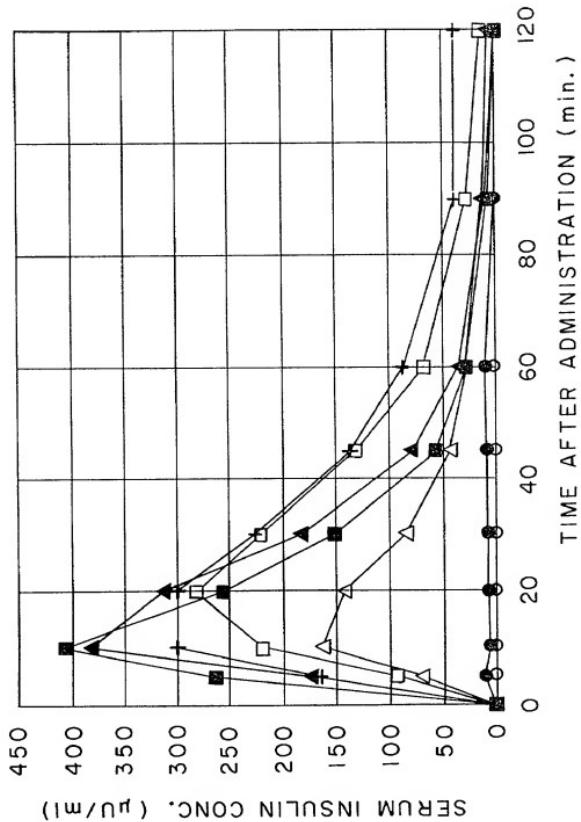


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FIG. 4



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FIG. 5

